

Claims

1. Method for testing the error ratio of a device under
5 test against a specified allowable error ratio with the
following steps:
- measuring ns samples of the output of the device,
thereby detecting ne erroneous samples of these ns
samples,
10 - defining $\text{BER(ne)} = \text{ne/ns}$ as the preliminary error ratio
and
- deciding to pass the device, if the preliminary error
ratio BER(ne) is smaller than an early pass limit EPL(ne) ,
characterized in that
15 the early pass limit is constructed by using an
empirically or analytically derived distribution for a
specific number of devices each having exactly the
specified allowable error ratio by separating a specific
portion DD of the best devices from the distribution for a
20 specific number of erroneous samples ne and proceeding
further with the remaining part of the distribution for an
incremented number of erroneous samples.

2. Method for testing the error ratio according to claim
25 1,
characterized in that
the first point of the early pass limit is constructed by
using an empirically derived distribution with the
following steps:
30 - simulating the error behaviour of a high number of
devices each having the specified allowable error ratio,
- noting in a first column of a table the number n_i of
samples until the first error occurs for each individual
device,
35 - calculating the preliminary error ratio BER(ne=1) of
the first error by $\text{BER(ne=1)} = 1/n_i$,
- separating the best DD devices and identifying a
separation point, which marks the preliminary error ratio

BER(ne=1) of the worst of the DD best devices, as the first point EPL(ne=1) of the early pass limit.

3. Method for testing the error ratio according to claim
5 2,

characterized in that

the next point of the early pass limit is constructed by the following steps:

- simulating the error behaviour of the remaining devices,
- 10 - noting in the next column of the table the number n_i of samples until the next error occurs for each individual device,

- calculating the preliminary error ratio BER(ne) of the next error by $BER(ne) = ne / \sum_i n_i$,

- 15 - separating the best DD devices and identifying a separation point, which marks the preliminary error ratio BER(ne) of the worst of the DD best devices, as the next point EPL(ne) of the early pass limit and
- repeating the above steps.

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4. Method for testing the error ratio according to claim 2 or 3,

characterized in that

the simulating the error behaviour is done with a random 25 generator or a pseudo random generator.

5. Method for testing the error ratio according to claim 1,

characterized in that

30 the first point of the early pass limit is constructed by using an analytically derived distribution with the following steps:

- defining a first preliminary distribution

$$P_1(ns) = BER \cdot (1-BER)^{ns-1}$$

35 with

BER is the true error ratio of the device and

P₁ is the probability to find the first error ne = 1 after ns samples,

- separating the DD best part from the 1-DD worst part of the distribution P_1 and identifying the separation point of the DD best part from the 1-DD worst part as the first point EPL(ne=1) of the early pass limit and
- 5 - defining the 1-DD worst part of the first preliminary distribution P_1 as a first distribution U_1 of undecided devices.

6. Method for testing the error ratio according to claim
10 5,

characterized in that

the next point of the early pass limit is constructed by the following steps:

- defining a next preliminary distribution

15 $T_2(ns) = U_1(ns) * P_1(ns)$

with

$T_2(ns)$ is the probability to find the next error after ns samples regarding the loss of the best DUTs from the previous step and

20 * is the convolution operation

- separating the DD best part from the 1-DD worst part of the distribution T_2 and identifying the separation point of the DD best part from the 1-DD worst part as the next point EPL (ne) of the early pass limit,

- 25
 - defining the 1-DD worst part of the distribution T_2 as the next distribution U_2 of undecided devices and
 - repeating the above steps.

7. Method for testing the error ratio according to any of
30 claims 1 to 6,

characterized in that

the specific portion DD of the best devices is selected with regard of the desired selectivity of the test.

35 8. Method for testing the error ratio according to claim 7,

characterized in that

the selectivity of the test is defined as

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(pass probability - (the complement of the pass probability, which is the fail probability)) /
(error ratio of a bad device - specified allowable error ratio).